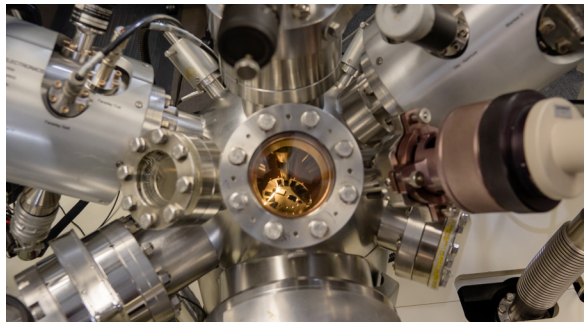


High Depth Resolution SIMS Profiles for Compound Semiconductor Devices

SIMS is a powerful analytical technique which allows process control and problem solving using enhanced detection of Silicon Carbide.

The measurement of dopant and impurity concentrations with depth in compound semiconductors is often accomplished using Secondary Ion Mass Spectrometry (SIMS) because of its very low detection limits and excellent depth resolution. SIMS is a key analytical technique for research, development, and process control of compound semiconductor epitaxy and devices.



One of the challenges for SIMS is to continuously improve its excellent depth resolution capability to meet some of the increasing demands of compound semiconductor structures. SIMS depth resolution, or the ability to distinguish real impurity or matrix concentration differences with depth into the sample, is affected by many physical parameters. These include the topography of the sample, the mass of the primary ion, the impact energy of the primary ion beam striking the surface, the shape of the primary ion beam (i.e., lateral ion intensity distribution), and the instrumental ability to separate secondary ions originating from the center of the SIMS crater versus those from the crater sidewalls. Conditions required to achieve desired detection limits may also affect depth resolution. The SIMS depth resolution capability is a complex compilation of factors that must be

optimized for each application.

Examples of SIMS Depth Resolution

Some examples that illustrate advancement in SIMS depth resolution capability, and value to the semiconductor engineer, are given here for HEMT structures. Figure 1 is a SIMS profile of Si, O, In and Al in an AlGaAs/InGaAs HEMT structure. The primary ion is Cs⁺ and the impact energy of the primary ion is 2 keV. The combination of a heavy primary ion (Cs) and a low impact energy (2 keV) is necessary for optimum depth resolution.

The same sample was analyzed using a 1 keV impact energy, so that a comparison could be

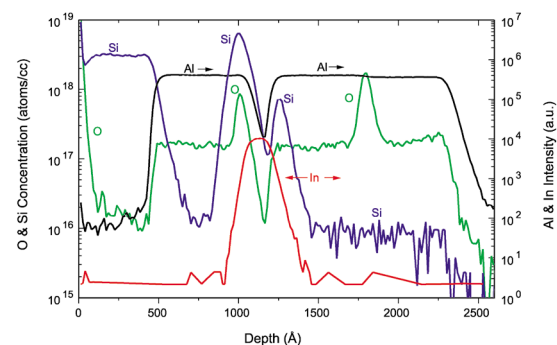


Figure 1: AlGaAs / InGaAs HEMT Structure 2keV Cs Bombardment

made between depth resolutions derived from 1 keV and 2 keV impact energies. Figure 2 is an overlay plot of the Al, O and In signals for 1 keV (solid lines) and 2 keV (dotted lines). First consider the Al signals. At about 1100Å nm the Al signal drops sharply at the first interface of the InGaAs layer. The sharpness of this drop is greater for the 1 keV impact energy and the apparent “valley” of the Al signal is deeper for the 1 keV impact

energy. This is a direct result of improved depth resolution. For the In signal we see a similar effect in that the sharpness of the In decrease at the second interface (~1300Å nm) is greater for a 1 keV impact energy. For the O signal we see the width of the interfacial oxygen concentration at about 1750Å nm is more narrow for a 1 keV impact energy, and the sharpness of the falloff of oxygen signal is greater for a 1 keV impact energy.

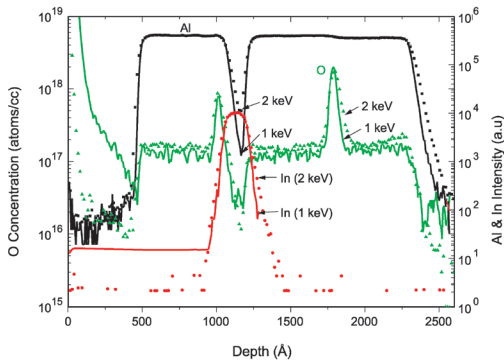


Figure 2: Comparison of O and Al profiles at 2keV and 1keV

A similar comparison of the effect of a 1 keV versus 2 keV is shown in Figure 3 for the Si profile in the same sample. In this case, the profiles show little, if any difference; the 2 keV energy could be used to speed the analysis without sacrificing resolution.

In order to illustrate the importance of improved SIMS depth resolution, a low impact energy primary ion beam was used to profile the Si delta layers in GOOD and BAD 300x300 μm² PHEMT devices. Note that in this case the impact energy was the same for both samples.

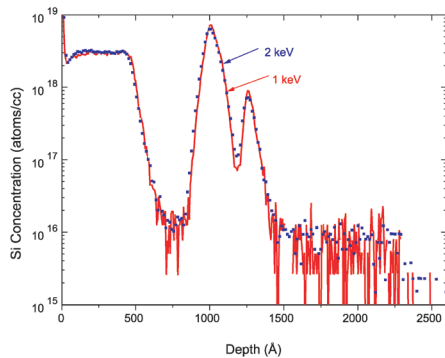


Figure 3: Comparison of Si Profiles at 1keV and 2keV

Figure 4 shows an overlay comparison of the Si, Al, and In signals in the GOOD and BAD samples. The data show that the first Si delta layer in the BAD sample has diffused more than in the GOOD sample. This difference in diffusion can easily be seen, and the ability to see this difference is a direct consequence of the SIMS depth resolution capability used in this measurement.

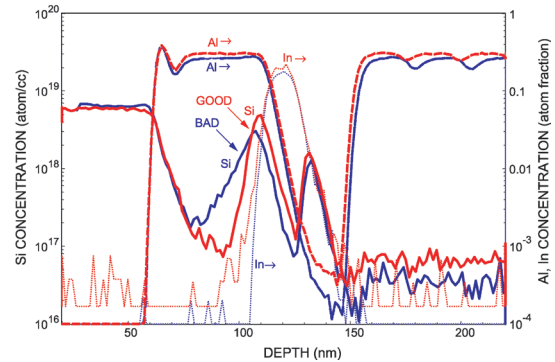


Figure 4: Good and Bad PHEMT Comparison

SIMS Analysis at EAG

Scientists at Eurofins EAG utilize High Depth Resolution to study layers of a sample down to the atomic level.

EAG is the industry standard for SIMS analysis, offering the best detection sensitivity along with accurate concentration and layer structure identification. No other analytical laboratory can match EAG's depth of experience, as well as dedication to research and development in the SIMS field. We have the highest number of SIMS instruments worldwide (more than 50 SIMS instruments), highly qualified scientists, and the world's largest reference material library of over 6,000 ion-implanted and bulk-doped standards for accurate SIMS quantification.